

 ECQA QUALITY COMPLIANCE	Inspection Report	Conclusion PASS
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Part 1- Basic Information

Report Number			
Factory	Linyi Cuzi plywood Co.,Limited		
Purchase Order	/		
Item Number	21mm / 24mm / 30mm		
Product Description	PLYWOOD 100% Birch plywood, WBP, Phenolic E1 Glue, 2500x1250mm		
Order Quantity	1596pcs,1376pcs, 2548pcs		
Approval Sample is in Place	☐ Yes ☒ No		
Inspection Type	☐ PPI ☐ DPI ☒ FRI ☐ 1st Re-FRI		
General Inspection Level	Normal Single Plan, Level I ☒ , II ☐ , III ☐		
AQL	Critical: Not Allowed; Major.: 2.5; Minor: 4.0;		Sample size:80pcs
AQL Conformed	☒ Within AQL ☐ Beyond AQL		
Address of Inspection			
Date of Inspection	2025.03.11	Arrival & Departure Time: 9:00 - 16: 00	
Inspector			

Part 2- Total Summary

Inspection Details	Conformed	Not Conformed	Pending	Not applicable	Remark
I. Workmanship	☒	☐	☐	☐	
II. Production Information Verify	☒	☐	☐	☐	
III. Packaging Check	☒	☐	☐	☐	
IV. Date measurement /On-site check	☒	☐	☐	☐	
V. Quantity Check	☒	☐	☐	☐	

Part 3-Remark

Remarks for reference:

1. The pallet label is not pasted, the factory said it will be pasted when shipping.
2. Appearance inspection followed standard of CP grade, resulted Pass.

Remark Photo



The pallet label is not pasted, the factory said it will be pasted when shipping.

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I. Workmanship

Item No.	Sample size	Defects Description	Location + Size	Defective Classification		
				Critical	Major	Minor
2500*1250*24mm	80	Dirty	/	0	0	1
2500*1250*30mm		Remaining Material Not Removed	/	0	0	1
2500*1250*21mm		No defect found	/	0	0	0
PASS			Defect Found:	0	0	2
			Defect Max. Allowed:	0	5	7

Defect Photo:

	
Dirty (Minor)	Remaining Material Not Removed (Minor)

II. Production Information Verify

Check Item	Conformed	Not Conformed	Pending	Not Applicable	Remark
1. Product Description、Style、Colour	☐	☐	☐	☒	
2. Check against the approved sample	☐	☐	☐	☒	
3. Instruction Manual check	☐	☐	☐	☒	
4. Product Dimension Measurement	☒	☐	☐	☐	
5. Product Weight Measurement	☒	☐	☐	☐	

Table 1- Product Dimension and Weight Measurement				
Product Dimension				
Item No.	Specification	Sample		
		Req.	1	2
21mm	2500*1250*21mm	±1.5mm	2500*1250*21.09mm	2500*1250*21.05mm
		Diagonal difference 2mm	1mm	1mm
24mm	2500*1250*24mm	±1.5mm	2500*1250*24.10mm	-
		Diagonal difference 2mm	1mm	-

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30mm	2500*1250*30mm	± 1.5mm Diagonal difference 2mm	2500*1250*30.21mm 1.5mm	2500*1250*30.10mm 1mm
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Product Weight				
Item No.	Specification	Requirement	Sample	
			1	2
21mm	-	-	46.5kg	46.6kg
24mm	-	-	50.0kg	-
30mm	-	-	63.5kg	63.6kg

III. Packaging Check

Check Item	Conformed	Not Conformed	Pending	Not Applicable	Remark
1. Method of Packaging Verify	☒	☐	☐	☐	
2. Artwork Documents Verify	☐	☐	☐	☒	
3. Shipping Mark	☐	☐	☐	☒	
4. Packing Quantity	☒	☐	☐	☐	

Method of Packaging:




Table 2- Product Packaging Information Measurement

Item No.	Master Carton				Inner Box			
	Dimension (cm)		Gross Weight (kg)		Dimension (cm)		Gross Weight (kg)	
	Req.	Finding	Req.	Finding	Req.	Finding	Req.	Finding
2500*1250*21mm	*	251*127*92	*	1773	/	/	/	/
2500*1250*24mm	*	251*127*97	*	1706	/	/	/	/
2500*1250*30mm	*	251*127*91	*	1711	/	/	/	/

Note: Deviations from the requirements shall be highlighted

Table 3 - Quantity of Packing

Item Number	Quantity of Export Carton contains (Pcs)		Quantity of Inner Box contains (Pcs)	
	Req.	Finding	Req.	Finding
2500*1250*21mm	1596	1596	/	/
2500*1250*24mm	1376	1376	/	/
2500*1250*30mm	2548	2548	/	/

IV. Data Measurement /On-site check

Test items	Sample size	Requirements	Result	Remark
Moisture testing	2pcs each	5-14%	Pass	6-10%
Size measurement	2pcs each		Pass	

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V. Quantity Check

Check Item	Conformed	Not Conformed	Pending	Not Applicable	Remark
1. Shipment Quantity	☒	☐	☐	☐	
2. Available Quantity	☒	☐	☐	☐	
3. Packing Quantity	☒	☐	☐	☐	

Table 4- Quantity Breakdown and Sampling Status					
Purchase Order	Item Number	Order Quantity	Available Quantity	Unfinished Quantity	Sample Size
-	2500*1250*21mm	1596	1596	0	23
-	2500*1250*24mm	1376	1375	1	20
-	2500*1250*30mm	2548	2547	1	37

Annex I - Photo documentation

Storage and Warehouse:



Packaging 1.2500*1250*21mm



2.2500*1250*24mm



3. 2500*1250*30mm



Product

1.2500*1250*21mm





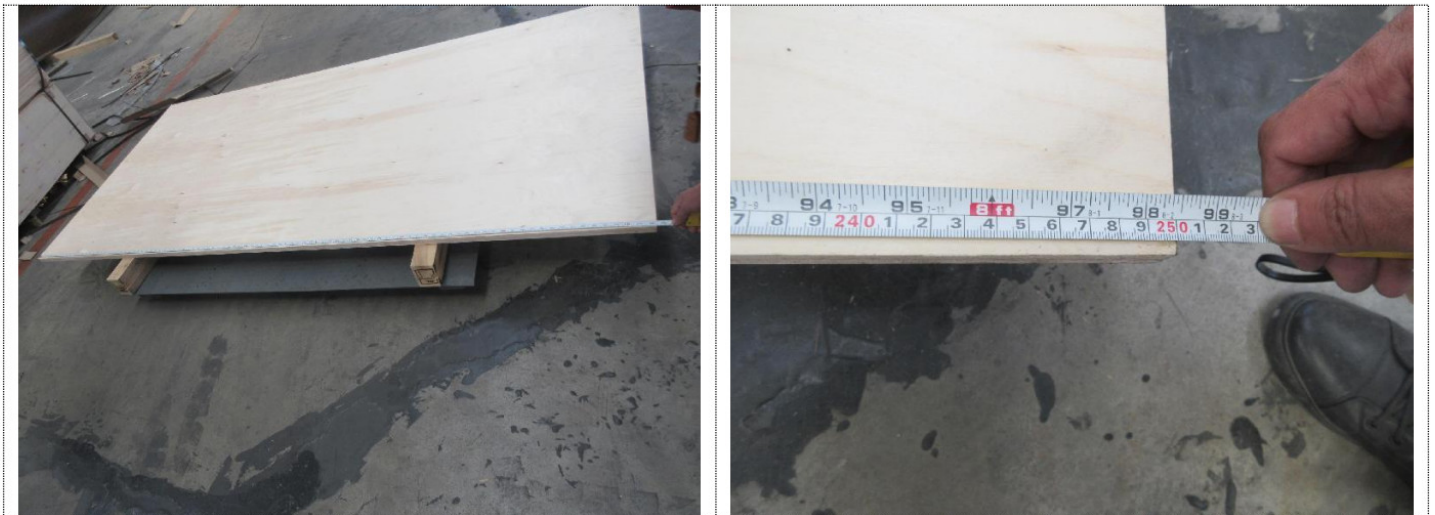
2.2500*1250*24mm



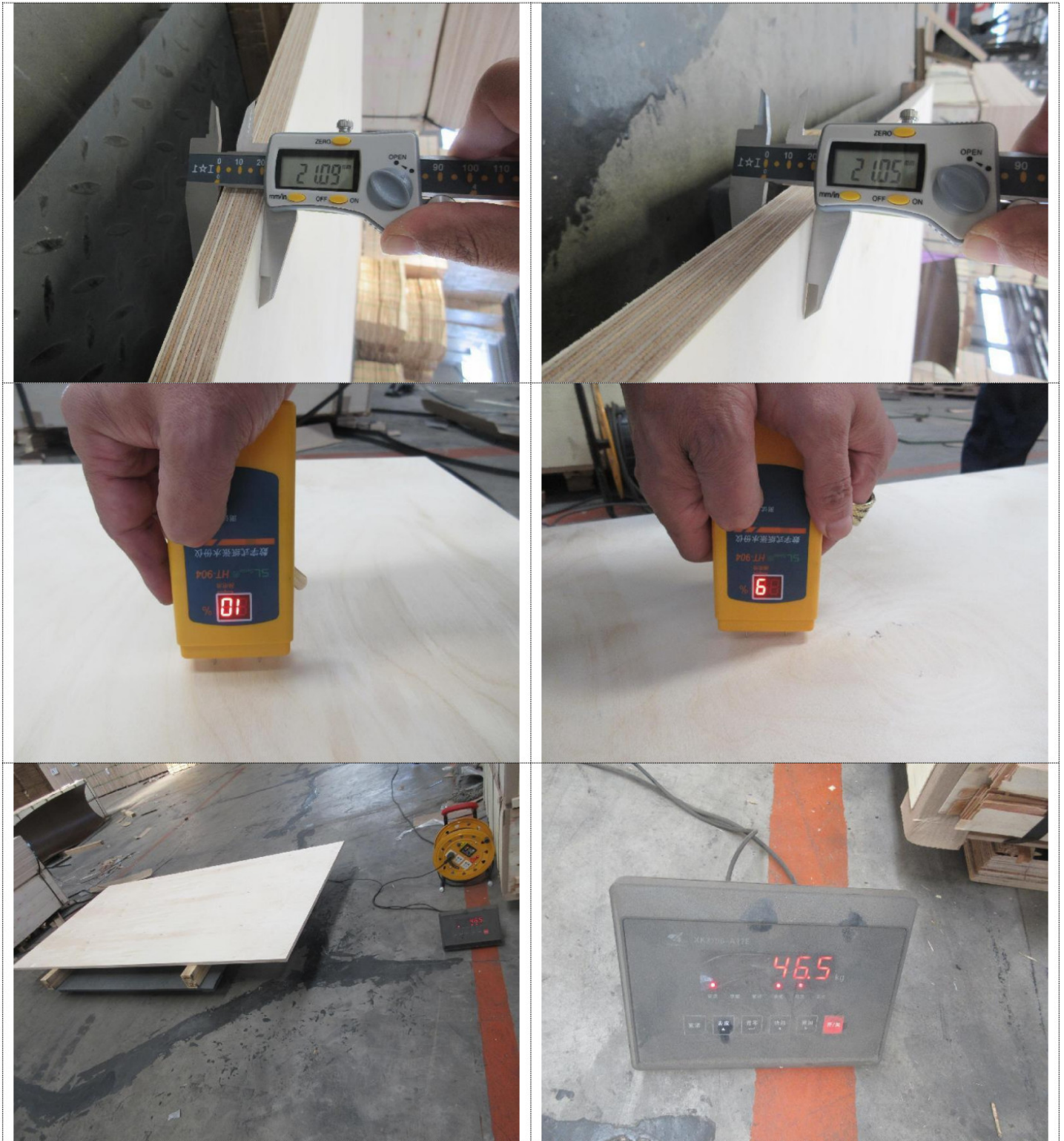
3.2500*1250*30mm



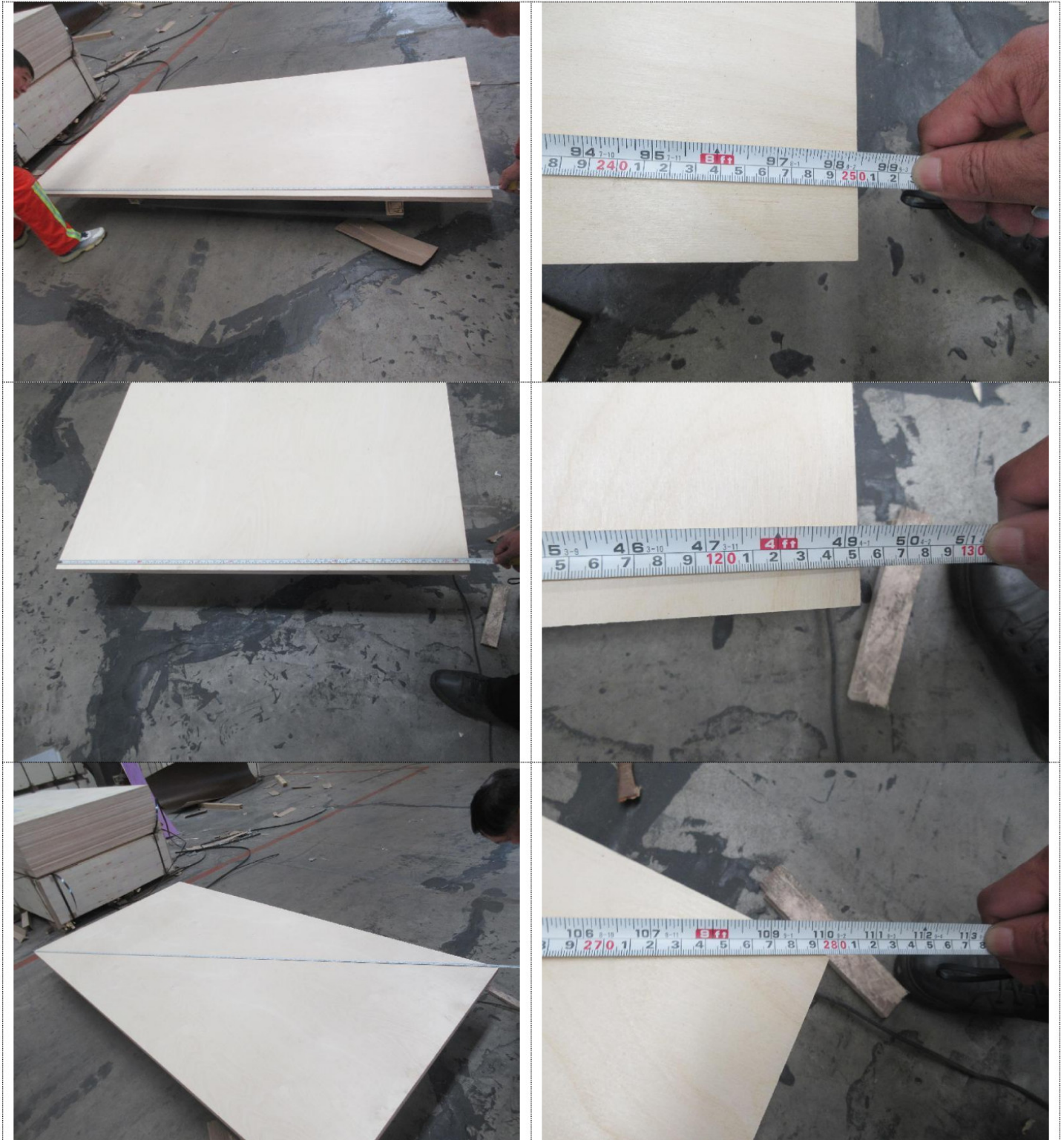
On-site Testing
1.2500*1250*21mm







2.2500*1250*24mm



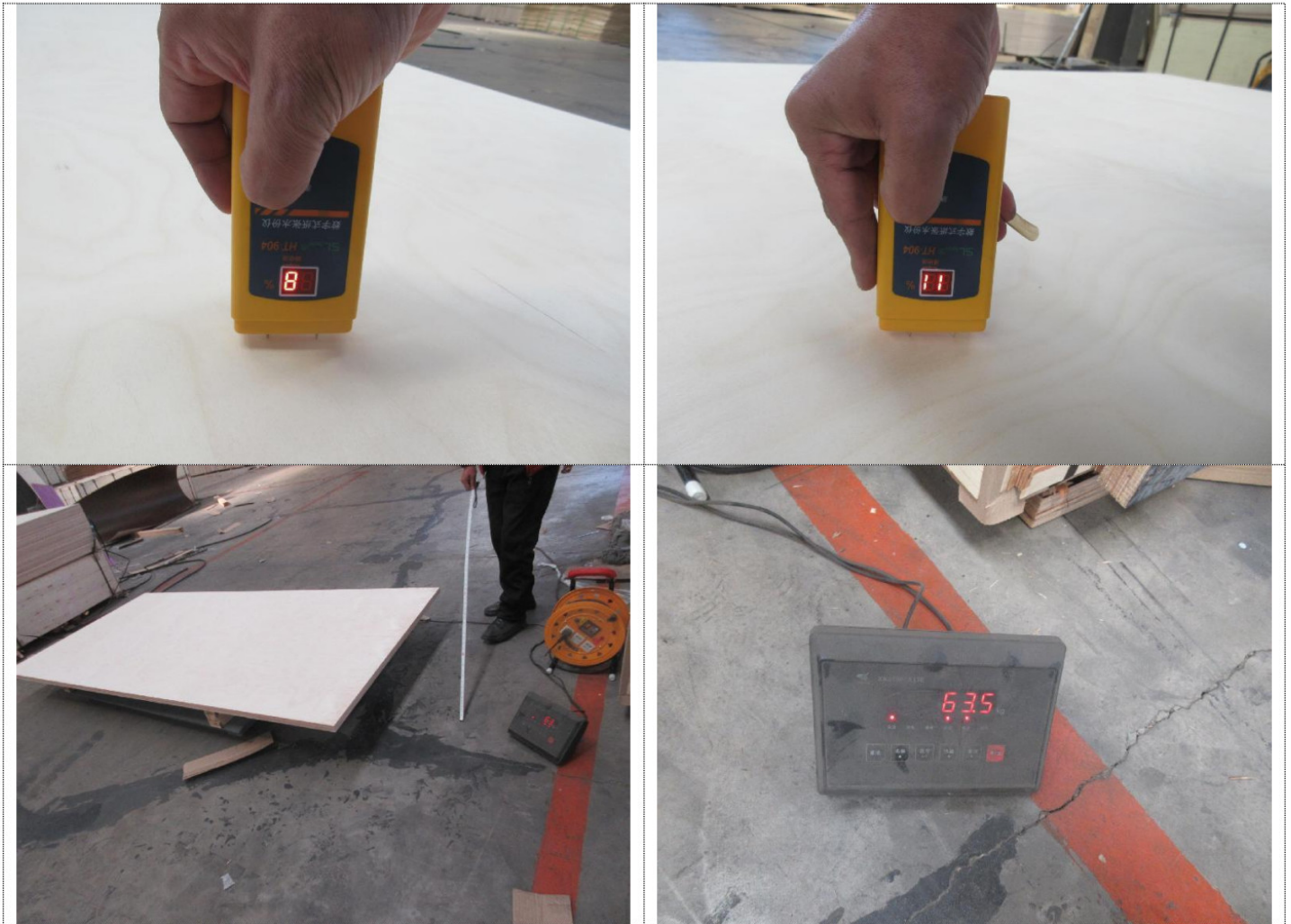




3.2500*1250*30mm







Factory gate and sampling





Signature of ECQA
Inspector(s)

ECQA
Review

Approved Date

2025.03.12

ECQA /

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